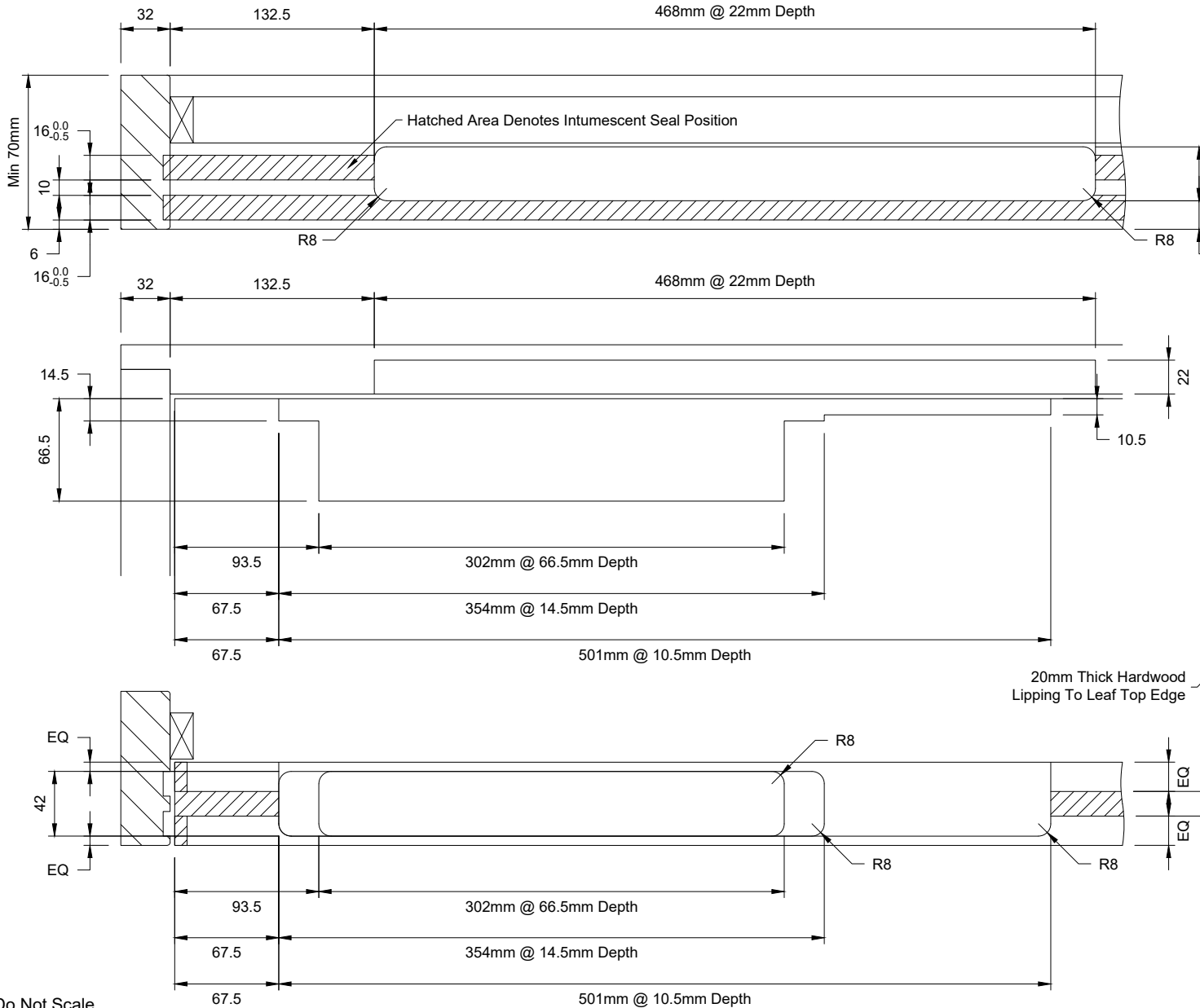


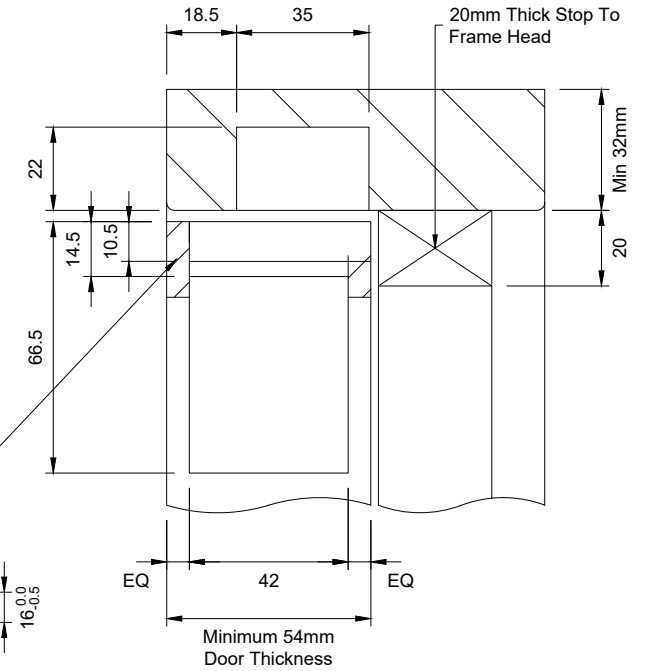
All Dimensions Are In mm Unless Stated



**Notes:**

- Minimum 54mm Door Thickness
- 20mm Thick Hardwood Lipping To Leaf Top Edge (Min 640kg/m<sup>3</sup>)
- 20mm Thick Stop To Frame Head (Planted On Or Rebated)
- Hardwood Frame (Min 640kg/m<sup>3</sup>), Min 32mm (T) x 70mm (W) Frame Section
- All Rebates For Closer To Be Fitted With Manufactures Intumescent Kit As Per Manufactures Instructions. See CF140
- Fit 15 x 4mm Intumescent Seal To Leaf Top Edge Prior To Machining
- Perimeter Intumescent Fire Seals To By-Pass The Slide Channel By A Minimum Of 12mm On The Opening Side

18.5 - Dimensions Include Allowances For Intumescent Kit



Do Not Scale.

If In Doubt Ask!

Description: **Concealed Closer Machining - FD60 - 54mm Core - Dormakaba ITS96 3-6**

Drawn By: **O BOOY**

Approved: **Approved**

Date: **19/05/2026**

Cert / FoA Ref:

Drawing No:

Size: **As Above**

Rev:

Fire Rating:

**DP19560**

Job No:

Tolerance: **±0.25mm**

**FD60**

**Rev02**

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